

Name of Specialization: Industrial Engineering

No. of Question: 50 (Objective Type)

Duration: 1 Hr. 30 Min

Maximum Marks:50

**Product Design and Development:** Principles of good product design, tolerance design; quality and cost considerations; product life cycle; standardization, simplification, diversification, value engineering and analysis, concurrent engineering.

**Engineering Economy and Costing:** Elementary cost accounting and methods of depreciation; break-even analysis, techniques for evaluation of capital investments, financial statements.

**Work System Design:** Taylor's scientific management, Gilbreths's contributions; productivity – concepts and measurements; method study, micro-motion study, principles of motion economy; work measurement – stop watch time study, work sampling, standard data, PMTS; ergonomics; job evaluation, merit rating, incentive schemes, and wage administration; business process reengineering.

**Facility Design:** Facility location factors and evaluation of alternate locations; types of plant layout and their evaluation; computer aided layout design techniques; assembly line balancing; materials handling systems.

**Production Planning and Inventory Control:** Forecasting techniques – causal and time series models, moving average, exponential smoothing, trend and seasonality; aggregate production planning; master production scheduling; MRP and MRP-II; order control and flow control; routing, scheduling and priority dispatching; push and pull production systems, concept of JIT manufacturing system; logistics, distribution, and supply chain management; Inventory – functions, costs, classifications, deterministic and probabilistic inventory models, quantity discount; perpetual and periodic inventory control systems.

**Operation Research:** Linear programming – problem formulation, simplex method, duality and sensitivity analysis; transportation and assignment models; network flow models, constrained optimization and Lagrange multipliers; simple queuing models; dynamic programming; simulation – manufacturing applications; PERT and CPM, time-cost trade-off, resource leveling.

**Quality Management:** Quality – concept and costs, quality circles, quality assurance; statistical quality control, acceptance sampling, zero defects, six sigmas; total quality management; ISO 9000; design of experiments – Taguchi method.

**Reliability and Maintenance:** Reliability, availability and maintainability; distribution of failure and repair times; determination of MTBF and MTTR,

reliability models; system reliability determination; preventive maintenance and replacement, total productive maintenance – concept and applications.

**Management Information System:** Value of information; information storage and retrieval

system – database and data structures; knowledge-based systems.

**Intellectual Property System:** Definition of intellectual property, importance of IPR; TRIPS and its implications, patent, copyright, industrial design and trademark.