

Name of Specialization: Production Engineering

No. of Question: 50 (Objective Type)

Duration: 1 Hr. 30 Min

Maximum Marks: 50

Metal Casting: Casting processes – types and applications; patterns – types and materials; allowances; moulds and cores – materials, making, and testing; casting techniques of cast iron, steels and nonferrous metals and alloys; solidification; design of casting, gating and risering; casting inspection, defects and remedies.

Metal Forming: Stress-strain relations in elastic and plastic deformation; concept of flow stress, deformation mechanisms; hot and cold working – forging, rolling, extrusion, wire and tube drawing; sheet metal working processes such as blanking, piercing, bending, deep drawing, coining and embossing; analysis of rolling, forging, extrusion and wire /rod drawing; metal working defects.

Metal Joining Processes: Welding processes – manual metal arc, MIG, TIG, plasma arc, submerged arc, electroslog, thermit, resistance, forge, friction, and explosive welding; other joining processes – soldering, brazing, braze welding; inspection of welded joints, defects and remedies; introduction to advanced welding processes – ultrasonic, electron beam, laser beam; thermal cutting.

Machining and Machine Tool Operations: Basic machine tools; machining processes-turning, drilling, boring, milling, shaping, planning, gear cutting, thread production, broaching, grinding, lapping, honing, super finishing; mechanics of machining – geometry of cutting tools, chip formation, cutting forces and power requirements, Merchant's analysis; selection of machining parameters; tool materials, tool wear and tool life, economics of machining, thermal aspects of machining, cutting fluids, machinability; principles and applications of nontraditional machining processes – USM, AJM, WJM, EDM and Wire cut EDM, LBM, EBM, PAM, CHM, ECM.

Tool Engineering: Jigs and fixtures – principles, applications, and design; press tools – configuration, design of die and punch; principles of forging die design.

Metrology and Inspection: Limits, fits, and tolerances, interchangeability, selective assembly; linear and angular measurements by mechanical and optical methods, comparators; design of limit gauges; interferometry; measurement of straightness, flatness, roundness, squareness and symmetry; surface finish measurement; inspection of screw threads and gears; alignment testing of machine tools.

Powder Metallurgy: Production of metal powders, compaction and sintering.

Polymers and Composites: Introduction to polymers and composites; plastic processing – injection, compression and blow molding, extrusion, calendaring and thermoforming; molding of composites.

Manufacturing Analysis: Sources of errors in manufacturing, process capability, tolerance analysis in manufacturing and assembly, process planning, parameter selection and comparison of production alternatives time and cost analysis; manufacturing technologies—strategies and selection.

Computer Integrated Manufacturing: Basic concepts of CAD, CAM, CAPP, cellular manufacturing, NC, CNC, DNC, Robotics, FMS, and CIM.